



Hitachi Zosen
INOVA

Reference Projects

Kompogas® Anaerobic Digestion Plants (in operation and under construction)

in chronological order



DE, Amtzell II

| | | |
|---------------------|-----------------------------------|-------------------|
| Start of operation | 2024 | In planning phase |
| Anaerobic Digestion | 1 | |
| | 1'800 m ³ | |
| Gas Upgrading | Bio Waste, Green Waste | |
| | Membrane Technology | |
| | Biogas from Source Separated | |
| | Municipal Waste | |
| | 423 Nm ³ /h | |
| | 330 Nm ³ /h | |
| | Biomethane Usage | |
| | Biomethane for gas-grid injection | |



PL, Jarocin II

| | | |
|---------------------|----------------------|-----------------|
| Start of operation | 2023 | In construction |
| Anaerobic Digestion | 1 | |
| | 1'500 m ³ | |
| Digester Type | PF1500 | |



IT, Erchie

| | | |
|---------------------|----------------------|-------------------|
| Start of operation | 2023 | In planning phase |
| Anaerobic Digestion | 1 | |
| | 2'100 m ³ | |
| Digester Type | PF2100 | |
| Type of Service | Training | |



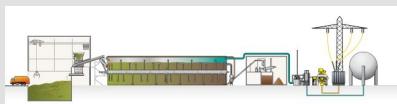
DE, Zuffenhausen

| | | |
|---------------------|------------------------|-----------------|
| Start of operation | 2023 | In construction |
| Anaerobic Digestion | 1 | |
| | 2'100 m ³ | |
| Waste Type | Bio Waste, Green Waste | |



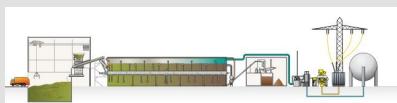
IT, Trevignano

Start of operation 2022
Anaerobic Digestion Number of Digester(s)
Gas Upgrading 1



GR, Peloponnese - Tripoli

Start of operation 2022
Anaerobic Digestion Number of Digester(s)
Net volume per digester 2 1'500 m³



IT, Reggio Emilia

Start of operation 2022
Anaerobic Digestion Number of Digester(s)
Net volume per digester 4 2'100 m³
Gas Upgrading



JP, Machida

Start of operation 2022
Anaerobic Digestion Number of Digester(s)
Net volume per digester 2 875 m³
Waste Type Organic Fraction of Municipal Solid Waste



JP, Kagoshima

| | |
|-------------------------|---|
| Start of operation | 2022 |
| Anaerobic Digestion | |
| Number of Digester(s) | 2 |
| Net volume per digester | 1'244 m ³ |
| Waste Type | Organic Fraction of Municipal Solid Waste |

In planning phase
2
1'244 m³
Organic Fraction of Municipal Solid Waste



DE, Kirchberg

| | |
|-------------------------|----------------------|
| Start of operation | 2021 |
| Anaerobic Digestion | |
| Number of Digester(s) | 1 |
| Net volume per digester | 1'050 m ³ |

1
1'050 m³



IT, Legnano

| | |
|---------------------|------|
| Start of operation | 2021 |
| Anaerobic Digestion | |
| Gas Upgrading | |

2
1'300 m³
625 Nm³/h



US, Escondido

| | |
|---------------------|--|
| Start of operation | 2021 |
| Anaerobic Digestion | |
| Gas Upgrading | |
| Technology | Membrane Technology |
| Input Gas | Biogas from Green Waste & Bio Waste, Biogas from Energy Crops, Biogas from Agricultural Residues, Biogas from Source Separated Municipal Waste |
| Plant Capacity | 447 Nm ³ /h |
| Biomethane Usage | Biomethane for gas-grid injection |

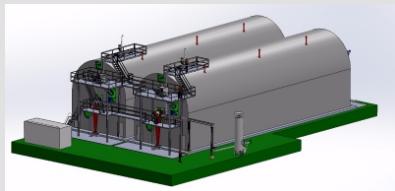
2
2'100 m³
Food Waste, Green Waste
Membrane Technology
Biogas from Green Waste & Bio Waste, Biogas from Energy Crops, Biogas from Agricultural Residues, Biogas from Source Separated Municipal Waste
447 Nm³/h
Biomethane for gas-grid injection



CN, Chongqing II

| | |
|-----------------------|------|
| Start of operation | 2021 |
| Anaerobic Digestion | |
| Number of Digester(s) | |

In construction
3
2'100 m³



CN, Chongqing I

| | |
|-------------------------|------|
| Start of operation | 2021 |
| Anaerobic Digestion | |
| Number of Digester(s) | |
| Net volume per digester | |

2
1'800 m³
Organic Fraction of Municipal Solid Waste



CN, Nanjing

| | |
|-------------------------|------|
| Start of operation | 2020 |
| Anaerobic Digestion | |
| Number of Digester(s) | |
| Net volume per digester | |

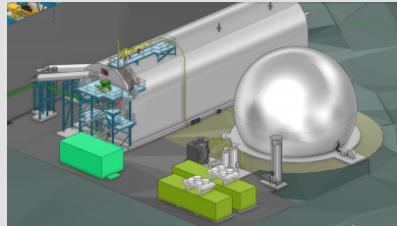
2
1'800 m³
Organic Fraction of Municipal Solid Waste



SE, Jönköping

| | |
|------------------------------|------|
| Start of operation | 2020 |
| Anaerobic Digestion | |
| Number of Digester(s) | |
| Net volume per digester | |
| Waste Type | |
| Gas Upgrading | |
| Technology | |
| Input Gas | |
| Plant Capacity | |
| Hourly Biomethane Production | |
| Biomethane Usage | |

2
1'500 m³
Bio Waste, Food Waste, Grease sludge, Green Waste, Production Waste
Membrane Technology
Biogas from Green Waste & Bio Waste
717 Nm³/h
430 Nm³/h
Compression Bio-CNG



DE, Anröchte

| | |
|---------------------|-------------------------|
| Start of operation | 2020 |
| Anaerobic Digestion | Number of Digester(s) |
| | 1 |
| Service | Net volume per digester |
| | 1'500 m ³ |
| | Waste Type |
| | Bio Waste, Green Waste |
| | Type of Service |
| | Spare Parts |



JP, Miyazu

| | |
|---------------------|---|
| Start of operation | In planning phase |
| Anaerobic Digestion | 1 |
| | 720 m ³ |
| | Organic Fraction of Municipal Solid Waste |



GR, Epirus

| | |
|---------------------|---|
| Start of operation | 2019 |
| Anaerobic Digestion | Number of Digester(s) |
| | 2 |
| | Net volume per digester |
| | 1'500 m ³ |
| | Waste Type |
| | Organic Fraction of Municipal Solid Waste |



JP, Kyoto 2

| | |
|---------------------|---|
| Start of operation | In construction |
| Anaerobic Digestion | 2 |
| | 1'483 m ³ |
| | Organic Fraction of Municipal Solid Waste |



IT, Foligno

Start of operation
Anaerobic Digestion

2018
Number of Digester(s)
Net volume per digester
Digester Type
Waste Type

2
1'300 m³
PF1300
Bio Waste, Green Waste



FR, Combrand

Start of operation
Anaerobic Digestion

2018
Number of Digester(s)
Net volume per digester
Digester Type
Waste Type

3
1'300 m³
PF1300
Solid Manure, Crop Residues



US, San Luis Obispo

Start of operation
Anaerobic Digestion

2018
Number of Digester(s)
Net volume per digester
Waste Type

1
1'800 m³
Bio Waste, Green Waste



IT, Bologna

Start of operation
Anaerobic Digestion

2018
Number of Digester(s)
Net volume per digester
Waste Type

4
1'800 m³
Bio Waste, Green Waste



SE, Högbytorp

| | |
|-------------------------|--|
| Start of operation | 2018 |
| Anaerobic Digestion | |
| Number of Digester(s) | 3 |
| Net volume per digester | 2'100 m ³ |
| Waste Type | Bio Waste, Food Waste, Green Waste, Solid Manure |



PL, Jarocin

| | |
|-------------------------|---|
| Start of operation | 2015 |
| Anaerobic Digestion | |
| Number of Digester(s) | 1 |
| Net volume per digester | 1'300 m ³ |
| Digester Type | RM18 |
| Waste Type | Organic Fraction of Municipal Solid Waste |



CH, Winterthur

| | |
|------------------------------|-------------------------------------|
| Start of operation | 2014 |
| Anaerobic Digestion | |
| Number of Digester(s) | 1 |
| Net volume per digester | 1'500 m ³ |
| Waste Type | Bio Waste, Food Waste, Green Waste |
| Gas Upgrading | |
| Technology | Amine Scrubbing |
| Input Gas | Biogas from Green Waste & Bio Waste |
| Plant Capacity | 300 Nm ³ /h |
| Hourly Biomethane Production | 122 Nm ³ /h |
| Biomethane Usage | Biomethane for gas-grid injection |



CH, Vétroz

| | |
|------------------------------|--|
| Start of operation | 2014 |
| Anaerobic Digestion | |
| Number of Digester(s) | 1 |
| Net volume per digester | 1'300 m ³ |
| Digester Type | PF1300 |
| Waste Type | Bio Waste, Green Waste, Liquid Manure, Waste Oil |
| Gas Upgrading | |
| Technology | Amine Scrubbing |
| Input Gas | Biogas from Green Waste & Bio Waste |
| Plant Capacity | 250 Nm ³ /h |
| Hourly Biomethane Production | 130 Nm ³ /h |
| Biomethane Usage | Biomethane for gas-grid injection |



PT, Amarsul

Start of operation
Anaerobic Digestion

2014
Number of Digester(s)
Net volume per digester
Digester Type
Waste Type

3
1'300 m³
PF1300
Organic Fraction of Municipal Solid Waste



PL, Olawa

Start of operation
Anaerobic Digestion

2014
Number of Digester(s)
Net volume per digester
Digester Type
Waste Type

2
1'300 m³
RM18
Organic Fraction of Municipal Solid Waste



JP, Nantan

Start of operation
Anaerobic Digestion

2013
Number of Digester(s)
Net volume per digester
Waste Type

1
1'030 m³
Organic Fraction of Municipal Solid Waste



DE, Coesfeld

Start of operation
Anaerobic Digestion

2013
Number of Digester(s)
Net volume per digester
Digester Type
Waste Type

2
1'300 m³
PF1300
Bio Waste, Green Waste



DE, Fulda

Start of operation
Anaerobic Digestion

2013
Number of Digester(s)
Net volume per digester
Digester Type
Waste Type

2
1'300 m³
PF1300
Bio Waste, Green Waste



NL, Tilburg

Start of operation
Anaerobic Digestion

2013
Number of Digester(s)
Net volume per digester
Digester Type
Waste Type

2
1'300 m³
PF1300
Bio Waste, Green Waste



CH, Zurich Werdhölzli

Start of operation
Anaerobic Digestion

2013
Number of Digester(s)
Net volume per digester
Waste Type

1
1'500 m³
Bio Waste, Food Waste, Green
Waste



FR, Clermont-Ferrand

Start of operation
Anaerobic Digestion

2013
Number of Digester(s)
Net volume per digester
Digester Type
Waste Type

1
1'300 m³
PF1300
Bio Waste, Green Waste



JP, Hofu

Start of operation
Anaerobic Digestion

2013
Number of Digester(s)
Net volume per digester
Waste Type

2
750 m³
Organic Fraction of Municipal
Solid Waste



FR, Vannes

Start of operation
Anaerobic Digestion

2012
Number of Digester(s)
Net volume per digester
Digester Type
Waste Type

1
1'300 m³
PF1300
Organic Fraction of Municipal
Solid Waste



FR, Angers

Start of operation
Anaerobic Digestion

2012
Number of Digester(s)
Net volume per digester
Digester Type
Waste Type

4
1'300 m³
PF1300
Organic Fraction of Municipal
Solid Waste



DE, Witten

Start of operation
Anaerobic Digestion

2012
Number of Digester(s)
Net volume per digester
Digester Type
Waste Type

1
1'300 m³
PF1300
Bio Waste, Green Waste



DE, Trittau

Start of operation
Anaerobic Digestion

2012
Number of Digester(s)
Net volume per digester
Digester Type
Waste Type

1
1'300 m³
PF1300
Bio Waste



IT, Faedo

Start of operation
Anaerobic Digestion

2012
Number of Digester(s)
Net volume per digester
Digester Type
Waste Type

2
1'300 m³
PF1300
Bio Waste, Green Waste



IT, Terni

Start of operation
Anaerobic Digestion

2012
Number of Digester(s)
Net volume per digester
Digester Type
Waste Type

1
1'300 m³
PF1300
Bio Waste, Green Waste



NL, Weurt

Start of operation
Anaerobic Digestion

2012
Number of Digester(s)
Net volume per digester
Digester Type
Waste Type

2
1'300 m³
PF1300
Bio Waste, Green Waste



IT, Novi Ligure

Start of operation
Anaerobic Digestion

2012
Number of Digester(s)
Net volume per digester
Digester Type
Waste Type

1
1'300 m³
PF1300
Bio Waste, Green Waste



FR, Forbach

Start of operation
Anaerobic Digestion

2011
Number of Digester(s)
Net volume per digester
Digester Type
Waste Type

3
1'300 m³
PF1300
Bio Waste, Green Waste



IT, Belluno

Start of operation
Anaerobic Digestion

2011
Number of Digester(s)
Net volume per digester
Digester Type
Waste Type

1
1'300 m³
PF1300
Bio Waste, Food Waste, Green Waste



DE, Ennigerloh

Start of operation
Anaerobic Digestion

2011
Number of Digester(s)
Net volume per digester
Digester Type
Waste Type

1
1'300 m³
PF1300
Bio Waste, Green Waste



DE, Backnang-Neuschöntal

| | |
|-------------------------|------------------------|
| Start of operation | 2011 |
| Anaerobic Digestion | |
| Number of Digester(s) | 2 |
| Net volume per digester | 1'300 m ³ |
| Digester Type | PF1300 |
| Waste Type | Bio Waste, Green Waste |



CH, Wauwil

| | |
|-------------------------|------------------------|
| Start of operation | 2011 |
| Anaerobic Digestion | |
| Number of Digester(s) | 1 |
| Net volume per digester | 1'300 m ³ |
| Digester Type | PF1300 |
| Waste Type | Bio Waste, Green Waste |



CH, Chavornay

| | |
|-------------------------|------------------------------------|
| Start of operation | 2011 |
| Anaerobic Digestion | |
| Number of Digester(s) | 1 |
| Net volume per digester | 1'500 m ³ |
| Waste Type | Bio Waste, Food Waste, Green Waste |



DE, Ingolstadt

| | |
|-------------------------|------------------------|
| Start of operation | 2011 |
| Anaerobic Digestion | |
| Number of Digester(s) | 1 |
| Net volume per digester | 1'300 m ³ |
| Digester Type | PF1300 |
| Waste Type | Bio Waste, Green Waste |



DE, Aurich-Grossefehn

| | |
|-------------------------|------------------------|
| Start of operation | 2010 |
| Anaerobic Digestion | |
| Number of Digester(s) | 1 |
| Net volume per digester | 1'300 m ³ |
| Digester Type | PF1300 |
| Waste Type | Bio Waste, Green Waste |



NL, Rijenhout

| | |
|-------------------------|------------------------|
| Start of operation | 2010 |
| Anaerobic Digestion | |
| Number of Digester(s) | 2 |
| Net volume per digester | 1'300 m ³ |
| Digester Type | PF1300 |
| Waste Type | Bio Waste, Green Waste |



CH, Villeneuve

| | |
|-------------------------|------------------------------------|
| Start of operation | 2010 |
| Anaerobic Digestion | |
| Number of Digester(s) | 1 |
| Net volume per digester | 1'300 m ³ |
| Digester Type | PF1300 |
| Waste Type | Bio Waste, Food Waste, Green Waste |



NL, Zwolle

| | |
|-------------------------|------------------------|
| Start of operation | 2010 |
| Anaerobic Digestion | |
| Number of Digester(s) | 2 |
| Net volume per digester | 1'300 m ³ |
| Digester Type | PF1300 |
| Waste Type | Bio Waste, Green Waste |



CH, Altdorf

Start of operation
Anaerobic Digestion

2009
Number of Digester(s)
Net volume per digester
Waste Type

1
340 m³
Food Waste, Green Waste



ES, Botarell

Start of operation
Anaerobic Digestion

2009
Number of Digester(s)
Net volume per digester
Digester Type
Waste Type

3
1'300 m³
PF1300
Organic Fraction of Municipal Solid Waste



QA, Doha

Start of operation
Anaerobic Digestion

2009
Number of Digester(s)
Net volume per digester
Digester Type
Waste Type

15
1'300 m³
PF1300
Green Waste, Organic Fraction of Municipal Solid Waste



CH, Oensingen

Start of operation
Anaerobic Digestion

2009
Number of Digester(s)
Net volume per digester
Digester Type
Waste Type

1
1'300 m³
PF1300
Bio Waste, Food Waste, Green Waste



FR, Saint Lô

| | |
|-------------------------|--|
| Start of operation | 2009 |
| Anaerobic Digestion | |
| Number of Digester(s) | 2 |
| Net volume per digester | 1'300 m ³ |
| Digester Type | PF1300 |
| Waste Type | Green Waste, Organic Fraction of Municipal Solid Waste |



CH, Volketswil

| | |
|-------------------------|------------------------------------|
| Start of operation | 2009 |
| Anaerobic Digestion | |
| Number of Digester(s) | 1 |
| Net volume per digester | 1'300 m ³ |
| Digester Type | PF1300 |
| Waste Type | Bio Waste, Food Waste, Green Waste |
| Gas Upgrading | Technology |
| | Amine Scrubbing |
| | Biomethane Usage |
| | Biomethane for gas-grid injection |



DE, Flörsheim Wicker

| | |
|-------------------------|------------------------------------|
| Start of operation | 2008 |
| Anaerobic Digestion | |
| Number of Digester(s) | 3 |
| Net volume per digester | 1'300 m ³ |
| Digester Type | GG20 |
| Waste Type | Bio Waste, Food Waste, Green Waste |



CH, Klingnau

| | |
|-------------------------|--|
| Start of operation | 2008 |
| Anaerobic Digestion | |
| Number of Digester(s) | 1 |
| Net volume per digester | 1'300 m ³ |
| Digester Type | GG20 |
| Waste Type | Bio Waste, Food Waste, Green Waste, Liquid Waste |



CH, Lavigny

Start of operation
Anaerobic Digestion

2008
Number of Digester(s)
Net volume per digester
Digester Type
Waste Type

1
960 m³
GG16
Bio Waste, Food Waste, Green
Waste



FR, Montpellier

Start of operation
Anaerobic Digestion

2008
Number of Digester(s)
Net volume per digester
Digester Type
Waste Type

8
1'300 m³
PF1300
Organic Fraction of Municipal
Solid Waste



CH, Inwil

Start of operation
Anaerobic Digestion

2008
Number of Digester(s)
Net volume per digester
Digester Type
Waste Type

1
960 m³
GG16
Bio Waste, Green Waste, Liquid
Manure, Liquid Waste, Solid
Manure



NL, Wilp-Achterhoeck

Start of operation
Anaerobic Digestion

2008
Number of Digester(s)
Net volume per digester
Digester Type
Waste Type

4
1'300 m³
PF1300
Bio Waste, Green Waste, Liquid
Waste



DE, Amtzell

Start of operation
Anaerobic Digestion

2007
Number of Digester(s)
Net volume per digester
Digester Type
Waste Type

1
1'300 m³
GG20
Bio Waste, Green Waste



DE, Gröbern

Start of operation
Anaerobic Digestion

2007
Number of Digester(s)
Net volume per digester
Digester Type
Waste Type

2
1'300 m³
GG20
Energy Crops



DE, Ilbenstadt

Start of operation
Anaerobic Digestion

2007
Number of Digester(s)
Net volume per digester
Digester Type
Waste Type

1
1'300 m³
GG20
Bio Waste, Green Waste



CH, Oetwil am See 2

Start of operation
Anaerobic Digestion

2007
Number of Digester(s)
Net volume per digester
Waste Type

1
340 m³
Bio Waste, Food Waste, Green
Waste



DE, Regen

Start of operation
Anaerobic Digestion

2007
Number of Digester(s)
Net volume per digester
Digester Type
Waste Type

1
1'300 m³
GG20
Bio Waste, Energy Crops, Green Waste



DE, Rostock

Start of operation
Anaerobic Digestion

2007
Number of Digester(s)
Net volume per digester
Digester Type
Waste Type

3
1'300 m³
RM18
Organic Fraction of Municipal Solid Waste



CH, Utzenstorf

Start of operation
Anaerobic Digestion

2007
Number of Digester(s)
Net volume per digester
Digester Type
Waste Type

1
720 m³
GG12
Bio Waste, Green Waste, Liquid Waste
42 Nm³/h
Biomethane for gas-grid injection

CH, Aarberg

Start of operation
Anaerobic Digestion

2006
Number of Digester(s)
Net volume per digester
Digester Type
Waste Type

1
1'300 m³
GG20
Bio Waste, Food Waste, Green Waste





CH, Langenthal

| | |
|-------------------------|------------------------|
| Start of operation | 2006 |
| Anaerobic Digestion | |
| Number of Digester(s) | 1 |
| Net volume per digester | 240 m ³ |
| Waste Type | Bio Waste, Green Waste |



CH, Ottenbach

| | |
|-------------------------|------------------------------------|
| Start of operation | 2006 |
| Anaerobic Digestion | |
| Number of Digester(s) | 1 |
| Net volume per digester | 960 m ³ |
| Digester Type | GG16 |
| Waste Type | Bio Waste, Food Waste, Green Waste |



CH, Pratteln

| | |
|-------------------------|------------------------------------|
| Start of operation | 2006 |
| Anaerobic Digestion | |
| Number of Digester(s) | 1 |
| Net volume per digester | 960 m ³ |
| Digester Type | GG16 |
| Waste Type | Bio Waste, Food Waste, Green Waste |



DE, Reimlingen

| | |
|-------------------------|----------------------|
| Start of operation | 2006 |
| Anaerobic Digestion | |
| Number of Digester(s) | 2 |
| Net volume per digester | 1'300 m ³ |
| Digester Type | GG20 |
| Waste Type | Energy Crops |



DE, Weissenfels 2

| | |
|-------------------------|--------------------------|
| Start of operation | 2006 |
| Anaerobic Digestion | |
| Number of Digester(s) | 1 |
| Net volume per digester | 960 m ³ |
| Digester Type | GG16 |
| Waste Type | Bio Waste, Crop Residues |



CH, Jona

| | |
|-------------------------|------------------------------------|
| Start of operation | 2005 |
| Anaerobic Digestion | |
| Number of Digester(s) | 1 |
| Net volume per digester | 330 m ³ |
| Digester Type | ZAFE |
| Waste Type | Bio Waste, Food Waste, Green Waste |



ES, La Rioja

| | |
|-------------------------|---|
| Start of operation | 2005 |
| Anaerobic Digestion | |
| Number of Digester(s) | 6 |
| Net volume per digester | 1'050 m ³ |
| Digester Type | ZAFB |
| Waste Type | Organic Fraction of Municipal Solid Waste |



CH, Lenzburg

| | |
|-------------------------|--|
| Start of operation | 2005 |
| Anaerobic Digestion | |
| Number of Digester(s) | 1 |
| Net volume per digester | 340 m ³ |
| Waste Type | Bio Waste, Food Waste, Green Waste, Liquid Waste |



MQ, Martinique

| | |
|-------------------------|------------------------|
| Start of operation | 2005 |
| Anaerobic Digestion | |
| Number of Digester(s) | 1 |
| Net volume per digester | 750 m ³ |
| Waste Type | Bio Waste, Green Waste |



CH, Uzwil 2

| | |
|-------------------------|--|
| Start of operation | 2005 |
| Anaerobic Digestion | |
| Number of Digester(s) | 1 |
| Net volume per digester | 1'300 m ³ |
| Digester Type | ZAFB |
| Waste Type | Bio Waste, Food Waste, Green Waste, Liquid Waste |



JP, Kyoto 1

| | |
|-------------------------|---|
| Start of operation | 2004 |
| Anaerobic Digestion | |
| Number of Digester(s) | 2 |
| Net volume per digester | 1'150 m ³ |
| Waste Type | Food Waste, Organic Fraction of Municipal Solid Waste |



DE, Passau

| | |
|-------------------------|------------------------|
| Start of operation | 2004 |
| Anaerobic Digestion | |
| Number of Digester(s) | 3 |
| Net volume per digester | 980 m ³ |
| Digester Type | ZAFB |
| Waste Type | Bio Waste, Green Waste |



CH, Bachenbülach 2

| | |
|-------------------------|------------------------------------|
| Start of operation | 2003 |
| Anaerobic Digestion | |
| Gas Upgrading | |
| Number of Digester(s) | 1 |
| Net volume per digester | 340 m ³ |
| Waste Type | Bio Waste, Food Waste, Green Waste |
| Technology | Membrane Technology |
| Biomethane Usage | Biomethane for gas-grid injection |



DE, Weissenfels 1

| | |
|---------------------|------------------------|
| Start of operation | 2003 |
| Anaerobic Digestion | |
| Digester Type | ZAFB |
| Waste Type | Bio Waste, Green Waste |



CH, Oetwil am See 1

| | |
|-------------------------|--|
| Start of operation | 2001 |
| Anaerobic Digestion | |
| Waste Type | Bio Waste, Food Waste, Green Waste, Liquid Waste |
| Number of Digester(s) | 1 |
| Net volume per digester | 750 m ³ |



AT, Roppen

| | |
|-------------------------|------------------------|
| Start of operation | 2001 |
| Anaerobic Digestion | |
| Waste Type | Bio Waste, Green Waste |
| Number of Digester(s) | 1 |
| Net volume per digester | 750 m ³ |



DE, Alzey-Worms

| | |
|-------------------------|------------------------|
| Start of operation | 1999 |
| Anaerobic Digestion | |
| Number of Digester(s) | 2 |
| Net volume per digester | 840 m ³ |
| Waste Type | Bio Waste, Green Waste |



DE, Frankfurt am Main

| | |
|-------------------------|------------------------|
| Start of operation | 1999 |
| Anaerobic Digestion | |
| Number of Digester(s) | 1 |
| Net volume per digester | 1'300 m ³ |
| Digester Type | ZAM |
| Waste Type | Bio Waste, Green Waste |



JP, Kyoto Demo

| | |
|-------------------------|-----------------------|
| Start of operation | 1999 |
| Anaerobic Digestion | |
| Number of Digester(s) | 1 |
| Net volume per digester | 100 m ³ |
| Waste Type | Bio Waste, Food Waste |



CH, Uzwil 1

| | |
|-------------------------|--------------------------------------|
| Start of operation | 1998 |
| Anaerobic Digestion | |
| Number of Digester(s) | 2 |
| Net volume per digester | 410 m ³ |
| Digester Type | ZAH |
| Waste Type | Bio Waste, Green Waste, Liquid Waste |



DE, Braunschweig

| | |
|-------------------------|------------------------|
| Start of operation | 1997 |
| Anaerobic Digestion | |
| Number of Digester(s) | 2 |
| Net volume per digester | 840 m ³ |
| Waste Type | Bio Waste, Green Waste |



DE, Hunsrück

| | |
|-------------------------|------------------------|
| Start of operation | 1997 |
| Anaerobic Digestion | |
| Number of Digester(s) | 2 |
| Net volume per digester | 840 m ³ |
| Waste Type | Bio Waste, Green Waste |



AT, Lustenau

| | |
|-------------------------|-----------------------------------|
| Start of operation | 1997 |
| Anaerobic Digestion | |
| Gas Upgrading | |
| Number of Digester(s) | 2 |
| Net volume per digester | 575 m ³ |
| Waste Type | Bio Waste, Green Waste |
| Technology | Pressure Swing Adsorption |
| Biomethane Usage | Biomethane for gas-grid injection |



DE, München-Erding

| | |
|-------------------------|------------------------|
| Start of operation | 1997 |
| Anaerobic Digestion | |
| Number of Digester(s) | 2 |
| Net volume per digester | 840 m ³ |
| Waste Type | Bio Waste, Green Waste |



CH, Otelfingen

| | |
|---------------------|-----------------------------------|
| Start of operation | 1996 |
| Anaerobic Digestion | |
| Gas Upgrading | |
| | Number of Digester(s) |
| | Net volume per digester |
| | Digester Type |
| | Waste Type |
| | Technology |
| | Biomethane Usage |
| | 1 |
| | 840 m ³ |
| | ZAH |
| | Bio Waste, Green Waste |
| | Pressure Swing Adsorption |
| | Biomethane for gas-grid injection |



CH, Samstagern

| | |
|---------------------|------------------------------------|
| Start of operation | 1995 |
| Anaerobic Digestion | |
| Gas Upgrading | |
| | Number of Digester(s) |
| | Net volume per digester |
| | Waste Type |
| | Technology |
| | Biomethane Usage |
| | 2 |
| | 260 m ³ |
| | Bio Waste, Food Waste, Green Waste |
| | Pressure Swing Adsorption |
| | Biomethane for gas-grid injection |



DE, Kempten

| | |
|---------------------|-------------------------|
| Start of operation | 1995 |
| Anaerobic Digestion | |
| | Number of Digester(s) |
| | Net volume per digester |
| | Waste Type |
| | 2 |
| | 260 m ³ |
| | Bio Waste, Green Waste |



CH, Bachenbülach 1

| | |
|---------------------|------------------------------------|
| Start of operation | 1994 |
| Anaerobic Digestion | |
| Gas Upgrading | |
| | Number of Digester(s) |
| | Net volume per digester |
| | Waste Type |
| | Technology |
| | Biomethane Usage |
| | 2 |
| | 260 m ³ |
| | Bio Waste, Food Waste, Green Waste |
| | Pressure Swing Adsorption |
| | Biomethane for gas-grid injection |



CH, Rümlang

| | |
|---------------------|------|
| Start of operation | 1991 |
| Anaerobic Digestion | |
| Gas Upgrading | |
| Technology | |
| Biomethane Usage | |



GR, Peloponnese - Kalamata

| | |
|-------------------------|-------------------|
| Start of operation | In planning phase |
| Anaerobic Digestion | |
| Number of Digester(s) | 1 |
| Net volume per digester | 1'500 m³ |

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